



2009 ESSS South American ANSYS Users Conference

**November, 10-13, 2009
Florianópolis, SC - Brazil**

ANSYS LS-DYNA PC Modeling of Contact/Impact with High and Low Stiffness Materials in the Numerical Simulation of Nuclear Transportation Packages under 9 m Drop Tests

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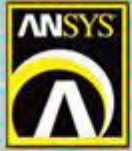
IPEN-CNEN/SP

CEN – Nuclear Engineering Center



Ministério da
Ciência e Tecnologia

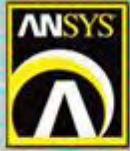




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PRESENTATION TOPICS

- IPEN Overview
- Introduction
- The Transportation Package
- Finite Element Model
- Improving the contacts
- Conclusions



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IPEN Overview

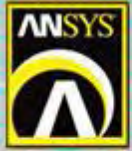
IPEN – CNEN/SP is the Nuclear and Energy Research Institute (Instituto de Pesquisas Energéticas e Nucleares)

IPEN is an autarchy of the estate of São Paulo, managed by the Brazilian Federal Government through CNEN, the Brazilian Nuclear Energy Commission, and associated to the University of São Paulo.

IPEN is organized in 12 centers and CEN, the Nuclear Engineering Center, is one of them.

The CEN Structural Mechanics Division has worked on the development of options to the storage of the spent fuel elements from the nuclear research reactor IEA-R1, located on IPEN, since 2000 which is supported by the IAEA, the International Atomic Energy Agency, through several research projects.

This work is included in the design of a dual purpose transportation and storage package for the spent fuel elements from the nuclear research reactor IEA-R1.

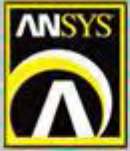


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Introduction

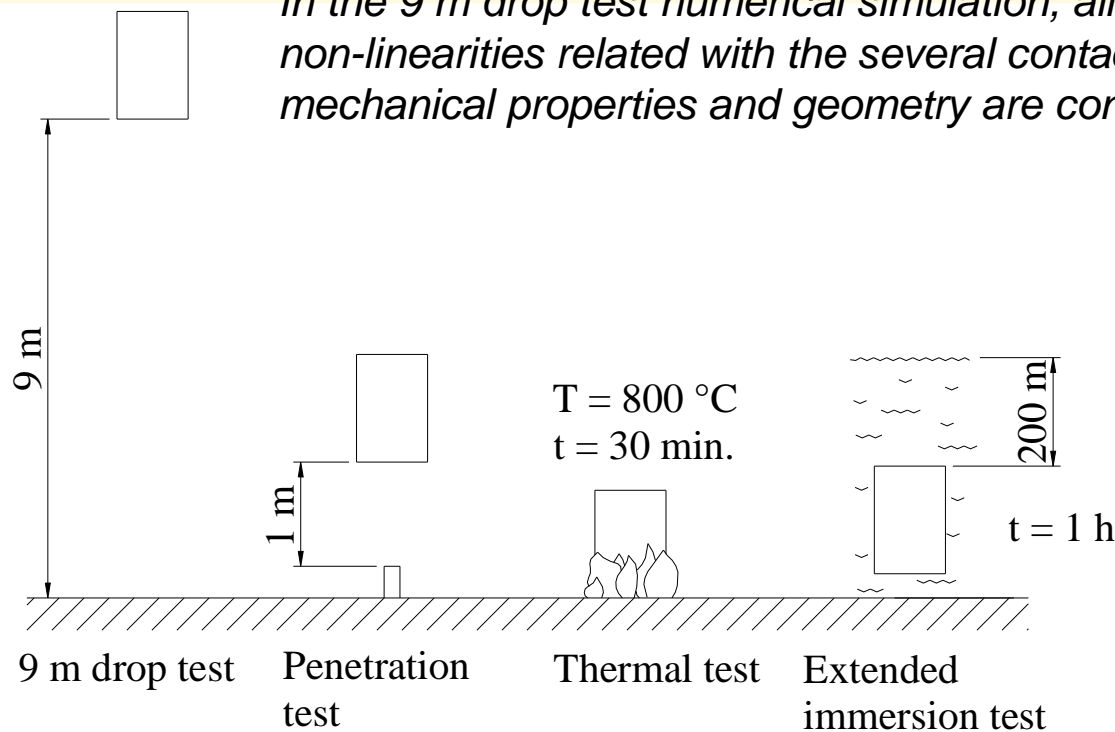
The transportation packages must be structurally qualified for the hypothetical accident conditions:

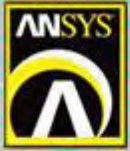
- A 9 m free drop onto a rigid target
- A puncture resultant from 1 m free drop onto a bar rigidly mounted perpendicularly on a rigid target
- A fire resulting in a temperature of 800 °C for 30 min
- A submersion to a 200 m depth of water



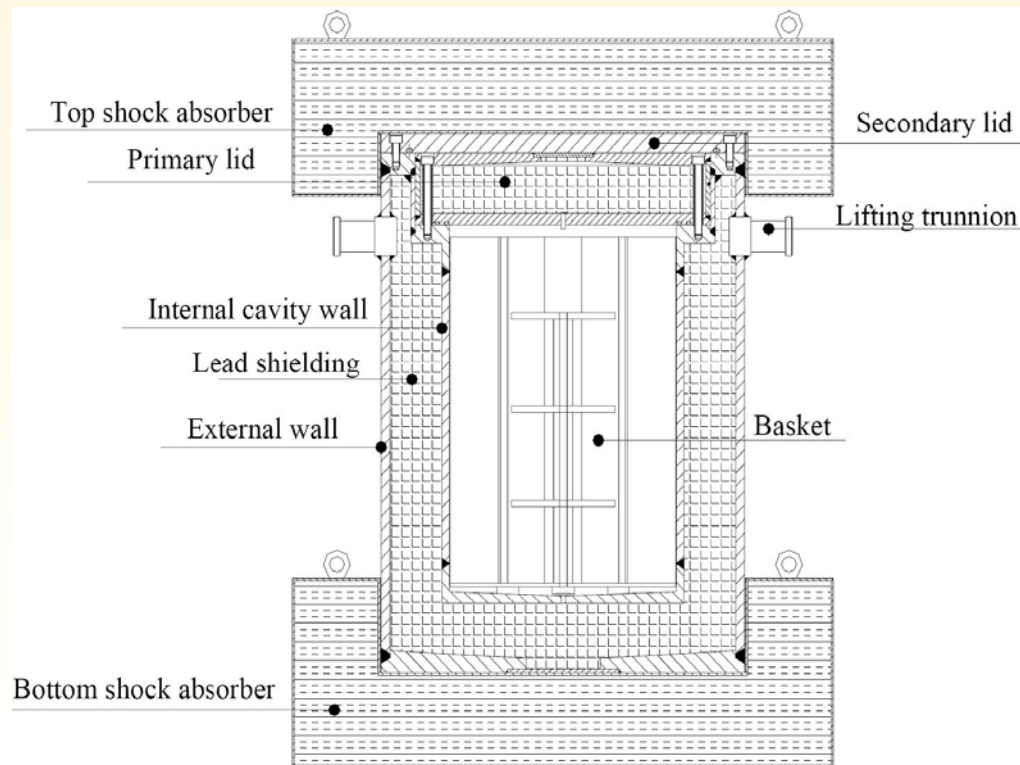
Prescribed Tests

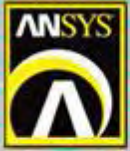
In the 9 m drop test numerical simulation, all the existing non-linearities related with the several contacts, material mechanical properties and geometry are considered.





The Transportation Package





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The Transportation Package

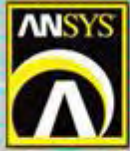
Design criteria: 21 MTR or 78 TRIGA,
max. weight 10 t, Type B fissile package

Design goal:

- . 125 g in the internal basket

Main parts:

- . Main body
- . Heads
- . Basket
- . Dampers (impact limiters)
- . Lids (In & External)
- . Lead (biological shield)

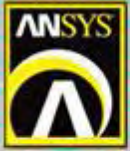


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The Transportation Package

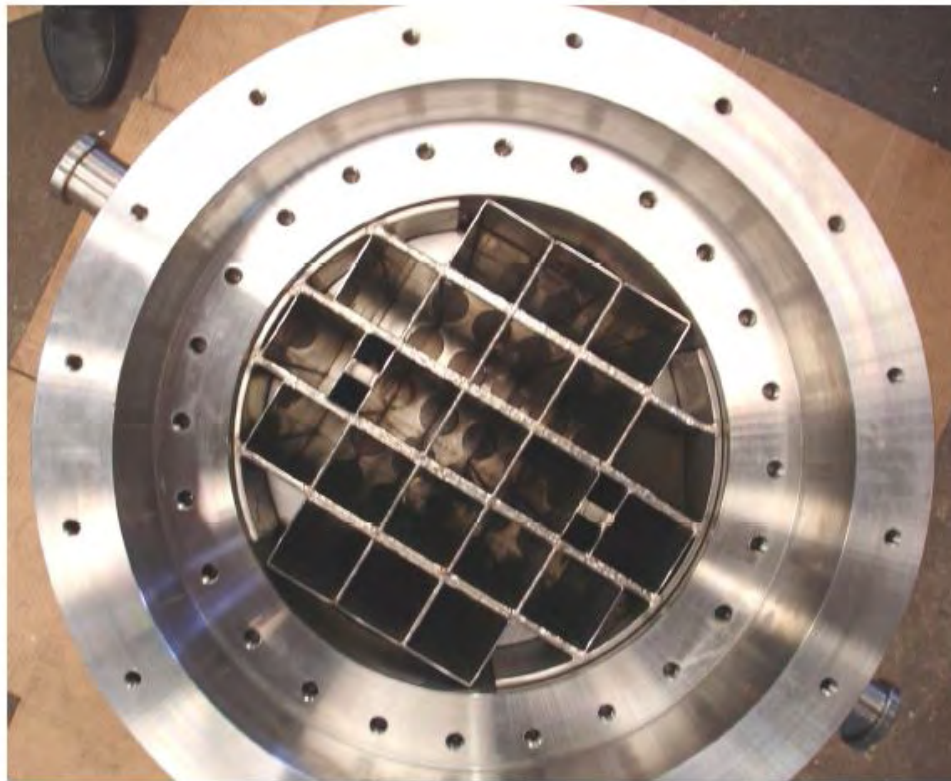
The package is a stainless steel cylinder with flat heads (the bottom one is welded and the upper one has flanges with threaded connections and internal basket (for the fuel elements))

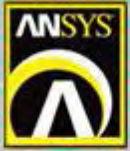
- It is surrounded by a biological shield of lead
- it has also upper and lower wood dampers contained in stainless steel shells



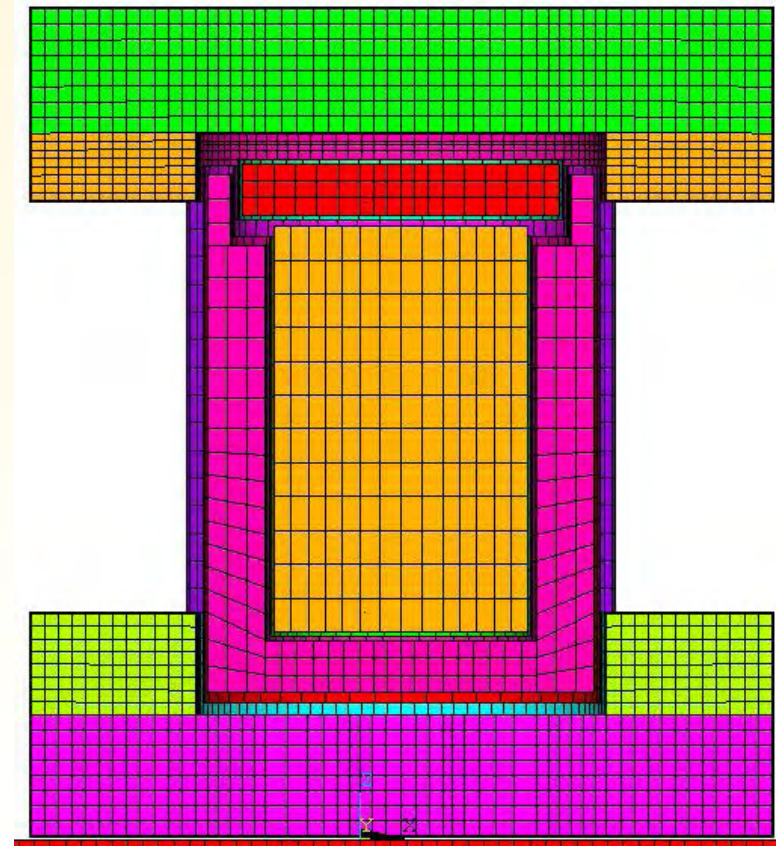
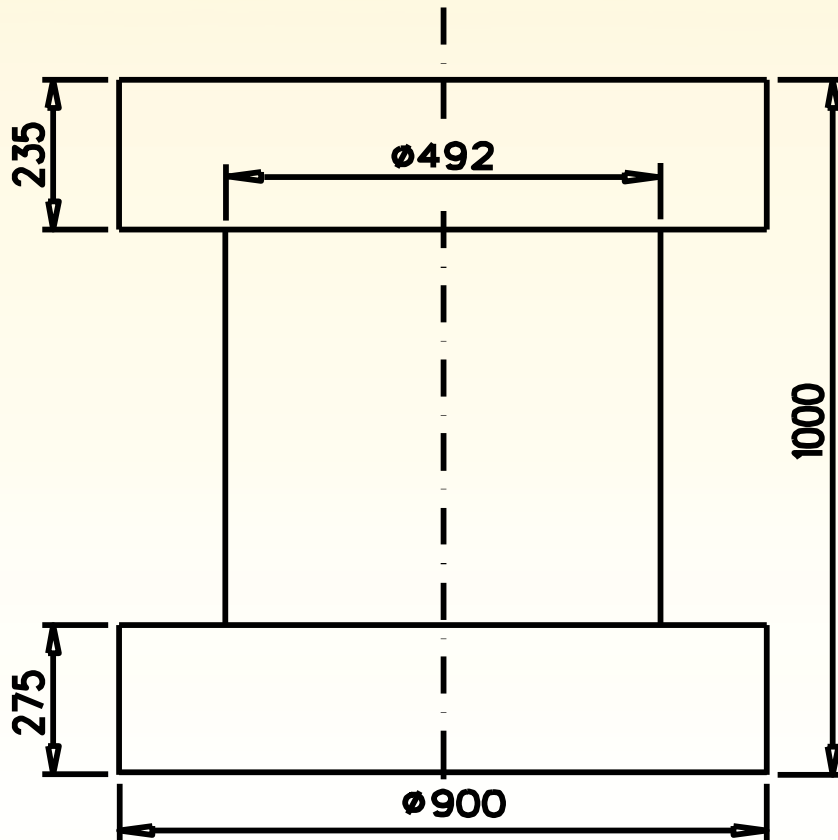
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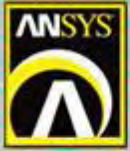
The Transportation Package



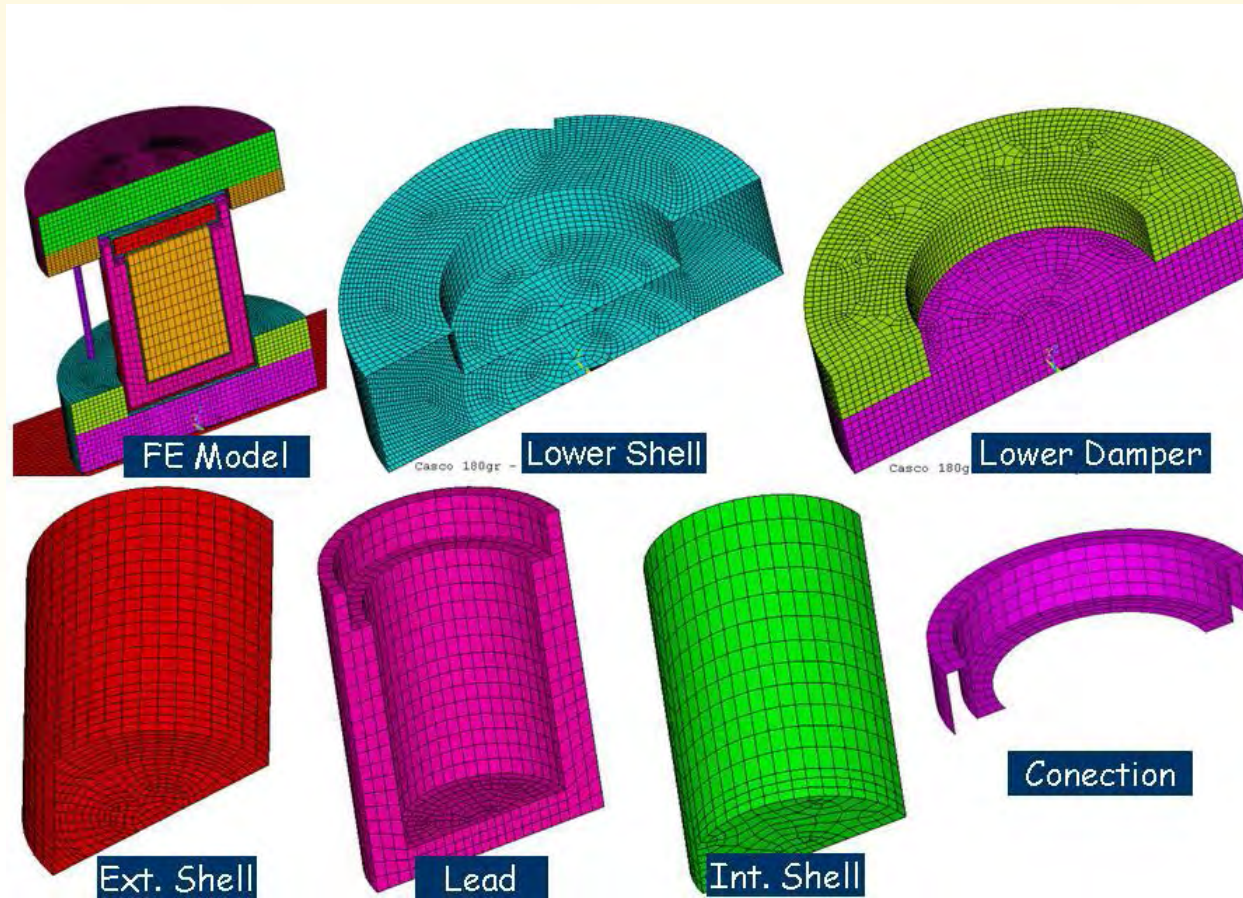


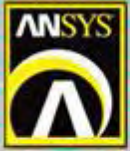
The Finite Element Model



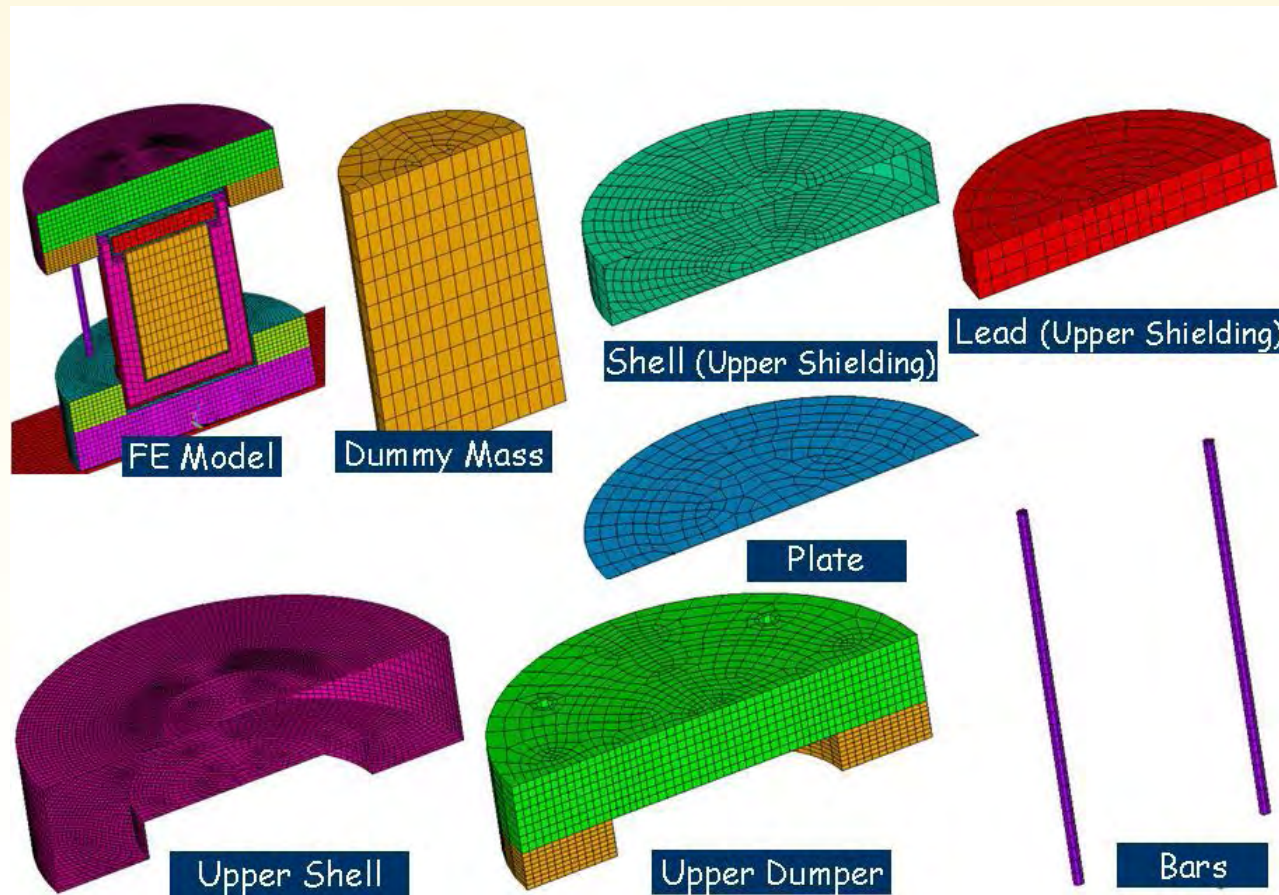


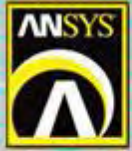
The Finite Element Model





The Finite Element Model

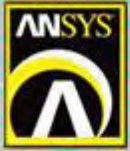




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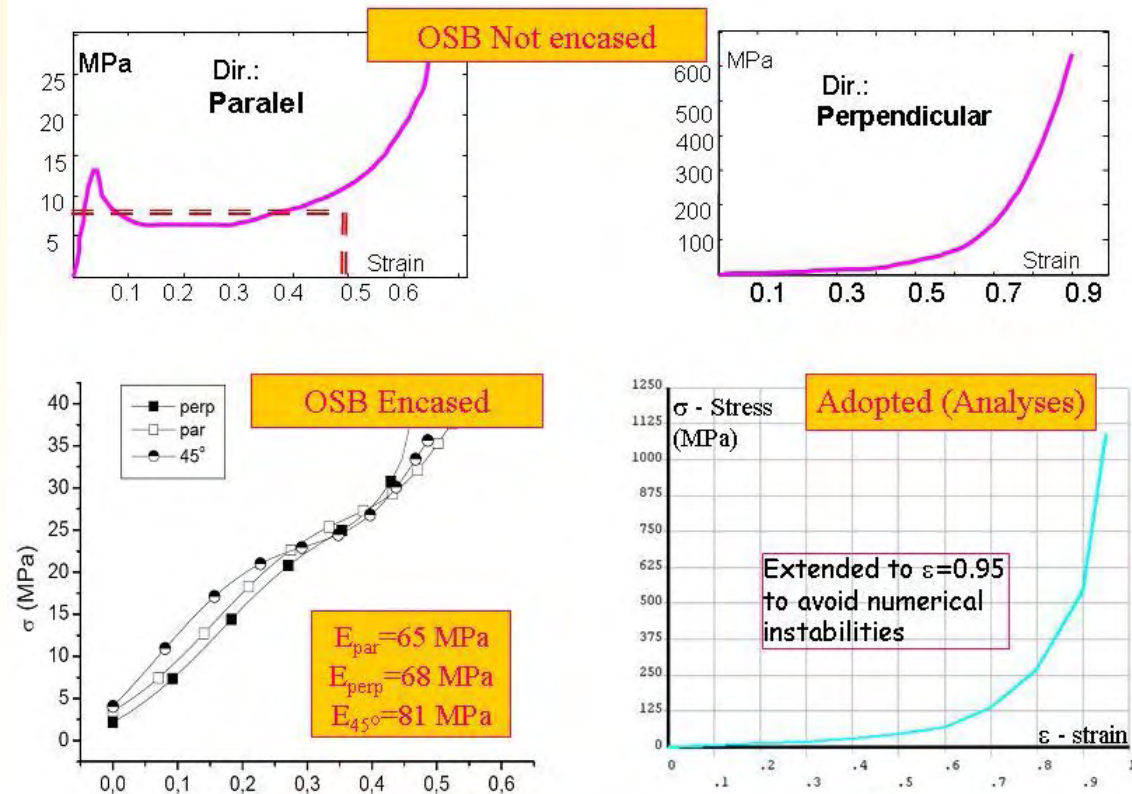
The Finite Element Model – Material Data

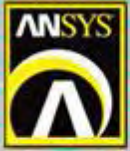
<u>Package Part</u>	<u>Material</u>	<u>Dimensions</u>
Lower shell	stainless steel	dia = 900 mm
Lower Damper	wood (OSB)	dia = 894 mm
Inner Shell	stainless steel	dia = 328 mm
Lead	Lead	
Outer Shell	stainless steel	dia = 492 mm
Upper Damper	wood (OSB)	dia = 894 mm
Upper shell	stainless steel	dia = 900 mm
Tie bars	stainless steel	dia = 30 mm



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The Finite Element Model – Impact limiters material properties





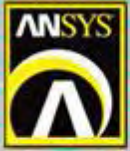
Contacts, Materials Models & Loading

1. **Contacts**: . defined as ASTS in the ANSYS LS-DYNA
(**Automatic** Surface-To-Surface Contact)
. defined as TDSS in the ANSYS LS-DYNA
(**Tied** Surface-To-Surface Contact)

2. **All materials**, but the OSB and the rigid surface, were modeled as **Bilinear Isotropic Material (BISO)**

The **rigid surface** was modeled with the **RIGID** option and same properties as the steel

3. **Loading - initial velocity** (corresponds to 9 m drop)
plus the **gravity acceleration**



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Improving the Contacts

Default Parameters

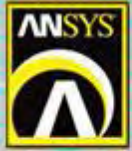
Timestep and Contact Stiffness

Large compressive strains x Extended Stress-Strain Curve

Increased Solid Element Thickness in Contact

Avoid duplicate contact definitions

Alternative procedure for considering all LS-DYNA contacts options



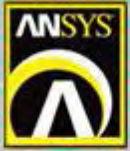
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Improving the Contacts

ANSYS LS-DYNA _X_ LS-DYNA Solver

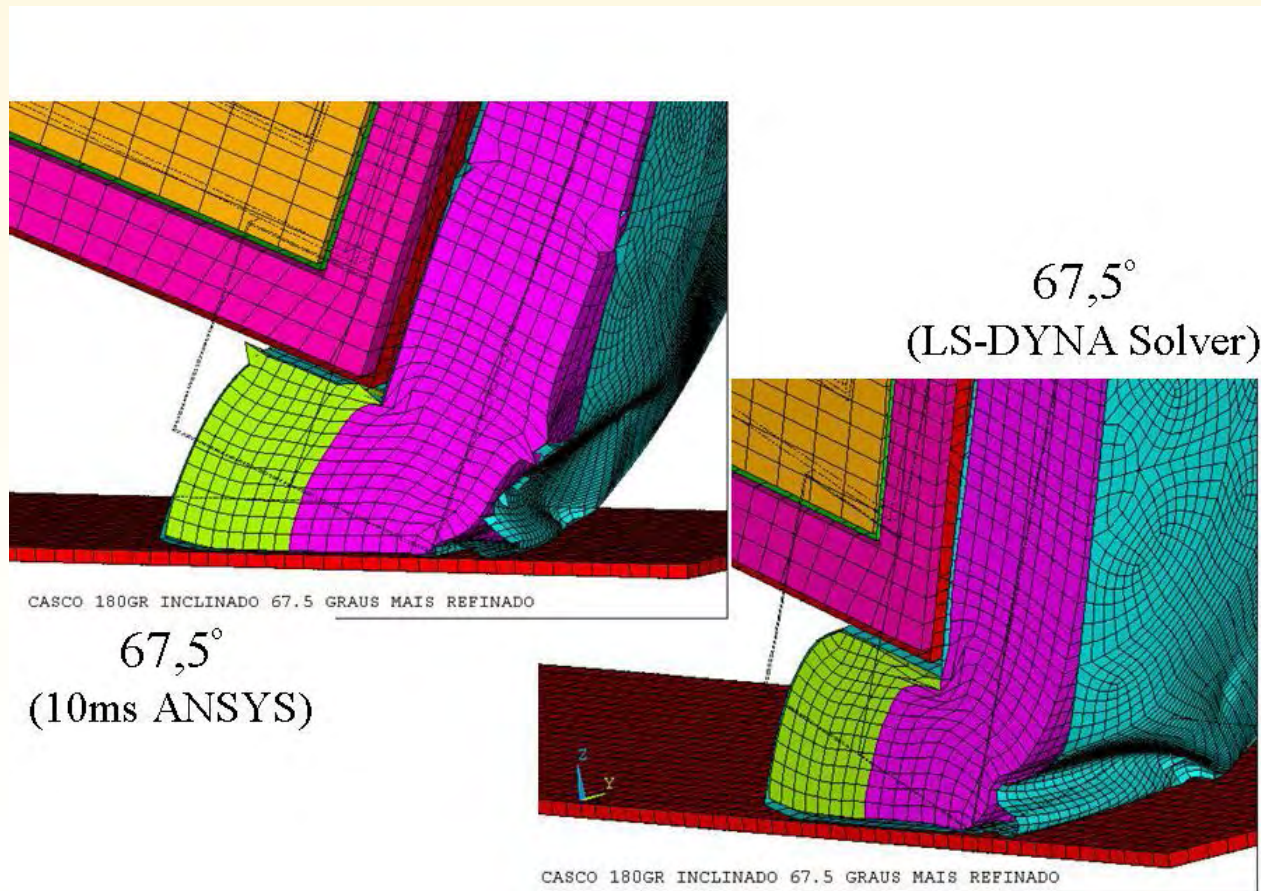
- . Pre-processing
- . Solve (indirectly calls the LS-DYNA Solver)
- . Pos-processing

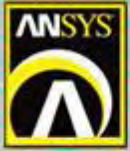
- . ANSYS Pre-processing
- . ANSYS Solve → file '.k' (kill solver)
- . File '.k' Editing (LS-Dyna Contact parameters)
- . LS-DYNA Solver
- . ANSYS Pos-processin



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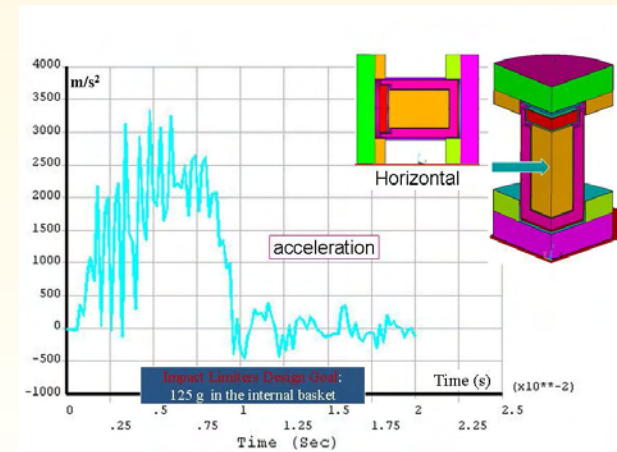
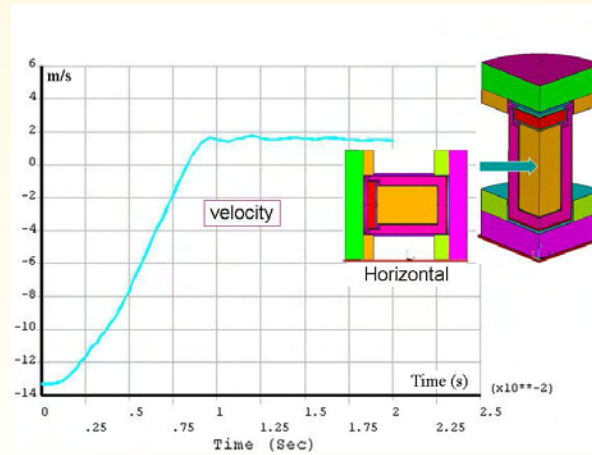
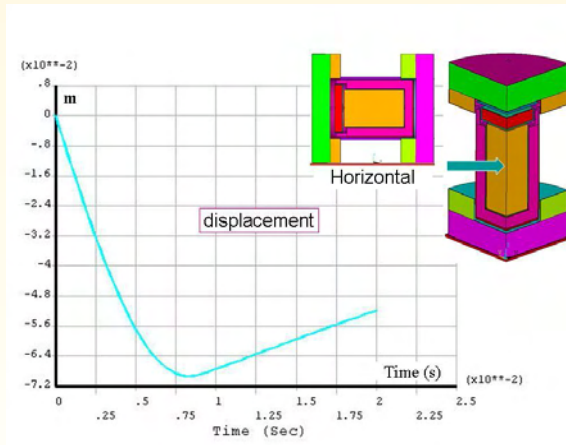
Improving the Contacts

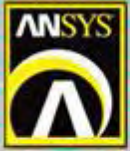




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Conclusions





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