

## PREPARATION OF SAMARIUM-153-EDTMP: PREVIOUS RESULTS

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### SUMMARY.

Samarium-153-ethylenediaminetetramethylene phosphonate ( $^{153}\text{Sm}$ -EDTMP) has been proposed to palliate pain resulting from bone cancer. This paper describes the preparation of  $^{153}\text{Sm}$  chloride with 4 to 8 mCi/ml, the ability of  $^{153}\text{Sm}$  to complex with EDTMP in liquid and frozen dried forms. The evaluation of radiolabelled EDTMP is made with paper chromatographic system.

### INTRODUCTION

Recent advances in targeted radiotherapy offer a new approach for the management of metastatic bone pain. A great part of the malady and mortality associated with cancer can be attributed to skeletal metastases [1].

Interest in employing radiopharmaceuticals for diagnosis and cancer therapy has increased and significant advances have been possible by combined developments in the fields of new chelates and of availability of a wider range of beta emitting nuclides [2].

Many different specific tumor-seeking radiopharmaceuticals are being applied both for diagnostic scintigraphy and treatment, using multiple routes and mechanisms to target radionuclide at tumors [3].

Samarium-153 has favourable characteristics for imaging of its biological biodistribution with a principal gamma emission energy 0.103 MeV (28%) and for therapeutical use with the mean beta emission energy 0.227 MeV (100%). Samarium-153 has a half-life of 46.7 hrs [4].

Among  $^{153}\text{Sm}$  chelates, EDTMP has shown promise for the treatment of bone cancer. When  $^{153}\text{Sm}$  is chelated to EDTMP, it forms in vitro and in vivo stable complex and it concentrates in bone tumors due to high metabolic avidity for phosphorous [5].

Approximately half of the injected dose of  $^{153}\text{Sm}$ -EDTMP in rats, rabbits and dogs localizes in the skeleton, while the remainder is rapidly excreted into the urine with minimal uptake in nonosseous tissues. The physical half-life of  $^{153}\text{Sm}$ -EDTMP is 1.8 days [6].

### METHODS AND MATERIALS

#### PREPARATION OF $^{153}\text{Sm}$ SAMARIUM CHLORIDE

Two-four mg of natural samarium oxide (99.9% of rare earth content expressed as  $\text{Sm}_2\text{O}_3$ , BHD) is converted to samarium nitrate by dissolving it in about 40-80 ul of 1 N nitric acid.

The sample is put into a high-purity quartz irradiation vial and evaporated to dryness, leaving a thin film of samarium nitrate fixed to the bottom of the quartz vial. The quartz vial is flame-sealed and encapsulated in an aluminum container for irradiation.

The irradiation of samples takes place in the research reactor (IEA-R<sub>1</sub>/IPEN). The available thermal flux is approximately  $1.0 \cdot 10^{13}$  n/cm<sup>2</sup>·sec. A run time of 8 hrs is sufficient to produce the activity for our research.

After irradiation, the quartz vial is removed from its aluminium capsule. The sample is measured for  $^{153}\text{Sm}$  activity, transferred to a glove-box, broken, dissolved by heating in 2.0 ml of 0.1 N hydrochloric acid, and transferred to a glass vial. The  $^{153}\text{SmCl}_3$  was

diluted to the appropriate volume with 0.1N hydrochloric acid to produce a stock solution (0.9 mg of Sm/ml) which was used for complex preparation.

#### PREPARATION OF $^{153}\text{Sm}$ -EDTMP

In basic medium,  $^{153}\text{Sm}$ -EDTMP can be readily prepared with a complexing yield not less than 97.5%.

##### a. EDTMP in solution

The  $^{153}\text{Sm}$ -EDTMP was set up by adding 1.0 ml of  $^{153}\text{SmCl}_3$  (0.9 mg Sm) to 60 mg/1.5 ml EDTMP at pH 9 (molar ratio 1:23, Sm/EDTMP, w/w). The pH of reaction mixture was risen to 10-11 and placed in 60-70°C water bath for 30 min. After incubation the pH was adjusted to 7.5-8.

##### b. EDTMP in lyophilized form

A kit formulation consists of 60 mg of lyophilized EDTMP titrated with base to pH=10.3. Addition of 1.7 ml of a 0.1N  $^{153}\text{Sm}$  chloride solution (0.9 mg Sm) yields a solution with a pH of 7.5-8 (molar ratio 1:23, Sm/EDTMP, w/w).

#### QUALITY CONTROL OF $^{153}\text{Sm}$ -EDTMP

Chromatographic procedures: The radiochemical purity of  $^{153}\text{Sm}$ -EDTMP was performed using Whatman 3MM paper strips (1.5 cm x 13.0 cm) as support and two mixture of solvents, pyridine:ethanol:water (1:2:4, v/v/v) and ammonia:ethanol:water (0.1:2:4, v/v/v) as developing systems. The chromatograms were developed for a distance of 11.0cm. With the chromatographic procedures using ammonia:ethanol:water and pyridine:ethanol:water,  $^{153}\text{Sm}$ -EDTMP migrated in close proximity to the solvent front, whereas  $^{153}\text{SmCl}_3$  remained at the origin.

A rapid evaluation of free  $^{153}\text{Sm}$  and  $^{153}\text{Sm}$ -EDTMP was developed using a miniaturized chromatographic system with whatman 3MM paper strips (1.0 cm x 7.0 cm) as support and ammonia:ethanol:water (0.1:2:4, v/v/v) as solvent. The chromatograms were developed for a distance of 5.5cm. All the strips, between the spot point and front solvent, were cut in 0.5 cm and each piece counted in a well-type scintillation counter (ANSR gamma counter ABBOT LAB) with a 50-150 keV.

For a rapid and easy estimate of the radiochemical purity of  $^{153}\text{Sm}$ -EDTMP, after setting up the distribution of radioactivity on the miniaturized chromatograms, the strips were cut in two portions

(section 1 and section 2).

## STABILITY STUDY OF $^{153}\text{Sm}$ -EDTMP

The stability of  $^{153}\text{Sm}$ -EDTMP for both preparations was tested for 8 days using a miniaturized chromatographic system.

## RESULTS AND CONCLUSIONS

In basic medium, the EDTMP solution and frozen dried forms are readily complexed to  $^{153}\text{Sm}$  with yield not less than 97.5%. The complexing yields of both methods (n=6) evaluated by miniaturized chromatographic system were given in Table 1.

TABLE 1. % Complexing yields of  $^{153}\text{Sm}$ -EDTMP.

Labelling n=6	(1st day) EDTMP	
	in solution	kit formulation
1	98.81	98.55
2	98.35	98.23
4	99.17	97.94
5	99.04	98.47
6	98.27	98.77

The Fig. 1 shows the chromatographic behaviour of  $^{153}\text{Sm}$ EDTMP compared with that of  $^{153}\text{Sm}$  chloride using Whatman 3MM paper strips (15x130mm) as support and pyridine:ethanol:water (1:2:4, v/v/v) and ammonia:ethanol:water (0.1:2:4, v/v/v) as developing solvent.

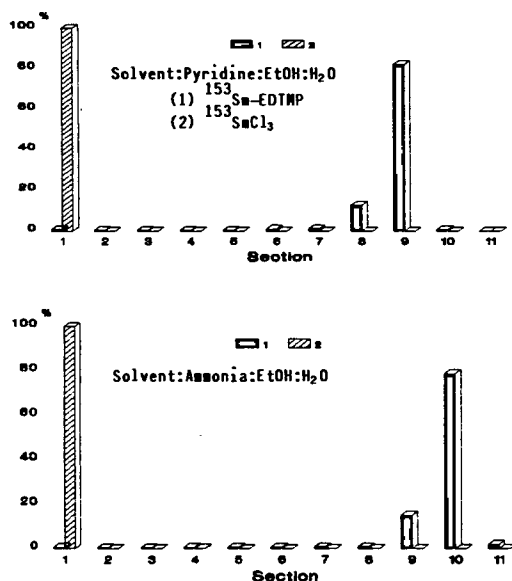


FIG 1 - Chromatographic behaviour of  $^{153}\text{Sm}$ -EDTMP and  $^{153}\text{SmCl}_3$  by using Whatmann 3M strips (15x130 mm) and ammonia:ethanol:water and pyridine:ethanol:H<sub>2</sub>O as solvent.

The distribution of radioactivity using a miniaturized chromatographic system with Whatman 3MM paper strips (10 x 70 mm) as support and ammonia:ethanol:water (0.1:2:4, v/v/v) as solvent is given in Fig 2. In the same figure, a rapid evaluation of free  $^{153}\text{Sm}$  and  $^{153}\text{Sm}$ -EDTMP by cutting the chromatograms in two sections is shown.

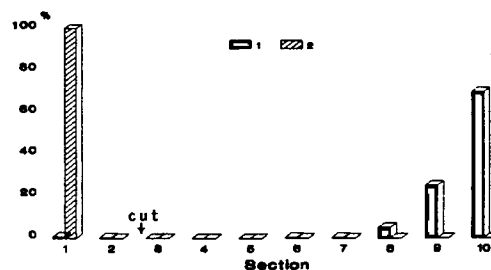


FIG 2 - Chromatographic behaviour of  $^{153}\text{Sm}$ -EDTMP and  $^{153}\text{SmCl}_3$  by using Whatmann 3M strips (10x700 mm) and ammonia:ethanol:water.

Samarium-153-EDTMP was shown to be stable for at least 8 days after labelling by using EDTMP in solution or after reconstitution of the kits directly with  $^{153}\text{Sm}/\text{HCl}$ . Table 2 summarizes the stability of the final products.

TABLE 2.  $^{153}\text{Sm}$ -EDTMP Stability Studies.

Day	EDTMP	
	In solution (%)	Kit formulation (%)
1	98.81	98.55
2	98.05	98.26
4	98.16	98.59
8	98.12	98.80

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