

5<sup>th</sup> Conference on  
**Recombinant Protein Production**

**A comparative view on host physiology**

+30-82

*24-28 September 2008 - Alghero, Italy*



**Co-Chairs**

**Diethard  
Mattanovich**

*Austria*

**Enrico Berardi**

*Italy*

**Jeff Cole**

*United Kingdom*

**ABSTRACT BOOK**

13662

P1

**Stable expression of a human-like sialylated recombinant thyrotropin in a chinese hamster ovary cell line expressing  $\alpha$ 2,6-sialyltransferase***Bartolini P<sup>1</sup>, Oliveira JE<sup>1</sup>, Damiani R<sup>1</sup>, Vorauer-Uhl K<sup>2</sup>, Peroni CN<sup>1</sup>, Ribela MTCP<sup>1</sup>**<sup>1</sup>Biotechnology Department, IPEN-CNEN, University of São Paulo, Brazil (e-mail: mtribela@ipen.br) <sup>2</sup>Department of Biotechnology, University of Natural Resources and Applied Life Sciences, Vienna, Austria*

Recombinant thyrotropin (r-hTSH), expressed in CHO cells, lacks  $\alpha$ 2,6-sialic acid-galactose linkages at the termini of the carbohydrate chains, unlike pituitary-derived hTSH (p-hTSH) that contains approximately 70% of  $\alpha$ 2,3- and 30% of  $\alpha$ 2,6- linked sialic acid residues. In this work, a genetic modification in the hTSH-producing CHO cell line by the introduction of rat  $\alpha$ 2,6-sialyltransferase cDNA was carried out, generating a human-like r-hTSH (hhr-hTSH) more similar to the native hormone, with respectively  $61 \pm 10$  % of  $\alpha$ 2,3- and  $39 \pm 10$  % of  $\alpha$ 2,6-linked sialic acid residues. The best clone, isolated from this "human-like" CHO cell line co-transfected with the dicistronic expression vectors pEDdc- $\alpha$  and pEDdc- $\beta$  hTSH and submitted to gene amplification with up to 8  $\mu$ M methotrexate (MTX), presented a secretion level of 2.1  $\mu$ g hTSH/10<sup>6</sup> cells/per day, which is useful for production purification and characterization.

The relative molecular masses (Mr) of the heterodimer and of the  $\alpha$ - and  $\beta$ -subunits of purified hhr-hTSH, obtained by MALDI-TOF mass spectrometry, were 29187, 14038 and 15243 respectively, which are in good agreement with previously determined values for r-hTSH. The carbohydrate structures of this r-hTSH were of the complex type, presenting 57.1% of di-, 18.8% of tri- and 23.2% of tetra-antennary structures, partly fucosylated and with variable levels of sialylation. The most abundant structures were the monosialylated biantennary N-linked sugar chains, representing ~ 45% of all identified forms, followed by tri- and tetra-sialylated N-linked sugar chains (~17.5% each). About 86% of oligosaccharides were sialylated, with 5.47 moles sialic acid/mole protein, being the sialic acid: galactose ratio = 0.73. "Human-like" r-hTSH, analyzed via an *in vivo* bioassay based on hTSH-induced T<sub>4</sub> release, was shown to be equipotent ( $p > 0.05$ ) with the unique commercial preparation of r-hTSH (Thyrogen), and 1.6-fold more potent than p-hTSH-NIDDK ( $p < 0.001$ ). We are showing below an example of sialic acid linkage analysis for p-hTSH and hhr-hTSH based on specific lectin interaction.

13662

