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ABSTRACT

This availation is part of a project that has the objective to select a new method for radioactive wester disposel at the IEA. The method used at present is the dilution in 10 000 litera of water. We discuss the storage for decay before the dilution.

We try to establish a production grown pattern for radioactive waste

We do a estimate for the next ten years, about the growth of radicactive wester produced routinely at the IEA

I - INTRODUCTION

The modifications to the IEAR 1 reactor to increase its power and the expansion plans of the IEA require a study of the problem. Radioactive Waste Disposal. This problem was studied previously by Rodrigues in the years 1963 and 1964. His two reports on the subject were published in 1964⁽⁸⁾ and 1965⁽⁹⁾ but on that occasion more emphasis was given to the sanitary enganeering part that specifically to the disposal part. Also, at that time the radioactive wastes quantities were a lot lower.

From 1964 until now the IEA did not grow in size but the present expansion will continue in a accelerated rythm at least for the next few years

The recent alterations in the IEAR 1 reactor installations and the modifications that are at present in progress as well as the start up soon of the new Radioactive Materials Processing Service installation will cause a big increase in radioactive waste production. In view of this, it became necessary study a new method appropriate for radioactive waste disposal. This method must take into account the increasing rythm of waste production that becomes effective each year in present and future production considering the power increase of our reactor.

It is obvious that this future review must be done with certain flexibility to avoid that the selected waste disposal method became obsolete in the next years

We did a meticulous survey in the archives of the several divisions and services to collect dates that we can carry to an estimation of the radioactive materials produced or adquired that could result in immediate or subsequent waste. We limitated ourselves only to those division and services that actually have waste problems leaving out those that have relatively little quantities or those for which the work does not give radioactive wastes. We considered only the waste produced in a routine manner and not those originated in a special research of short duration, because with these dates we will make prevision for the future.

The principal difficulty in the quantitative evaluation of the radioactive wastellies in the indirect manner of its determination. We found records about radioactive material production and about the production processes yield but not about what was left over as waste. From the yield sometimes

theorethical of the irradiated substance as well as its mass, it was possible to evaluate within the precision that such a type of method gave us the quantities of radioactive wastes.

II - RADIOACTIVE WASTES SURVEY COMING FROM THE RADIOACTIVE MATERIALS PROCESSING SERVICE (S P M R)

In this service are produced in a routine manner several radiosotopes that need a chemical processing after the irradiation and that thus give us a large quantity of waste

The first radioisotope produced in a routine manner was ¹³¹I which was started in the second semester of 1959. During the first three months the target material was telluric acid irradiated in the reactor operating in 50 KW, during the last three months in 500 KW.

By the comparison between the production of July and of December (Table I) we see a clear increase in the activity produced as waste in view of the increase of the reactor power. The cause has been not only that but also the increase in the mass of irradiated material and the time of irradiation. The increase in reactor power assuming the others factors to be constant, should only be responsible for a factor of approximately 10.

Month	Produced Activity (mCi)	f 131 wasted Activity (mCi)	Reactor Power
July	37 10-2	0.84 10-2	50 KW
August	372 10-2	0 28 10 ⁻²	50 KW
September	94 10 ⁻²	0.34 10-2	50 KW
October	10 409	1 598	500 KW
November	7 616	1 066	500 KW
December	5 58	0 282	500 KW
Total	23 773	2 961	
•	10 0	25	

Table t

As already explained, this table has been compiled from the S.P.M.R. archives, but in the last row we put the total production of I.13? In 1959 as noted in the Gonçalves da Silva report⁽¹¹⁾. The difference between the values derived by us and those of the report showld be due to the fact that some processing are not been considered as effective production.

For us, from the point of view of wastes, the result of our investigation is more significant than the result of Gonçalves da Silve

It is called produced activity that part that results after the separation of the desired radioisotope that is made in an irradiated material solution and wasted activity that remains in the solution and has not been separated. In other words, the produced activity is a yield function and the wasted activity is its complement.

In the third column of Table 1 the wasted activities are listed. Since 1960 both produced activity and yields have been recorded. From these data (yield for I 131 is 90%^(2,5,7)) we have the wasted activity. During that year the power of the reactor was 500 KW, but in November and December the power was increased respectively to 1 MW and 1.5 MW.

Since 1961 the reactor power has remained at 2 MW

In table 2 we show the (131 wasted activities for the period 1959 to 1971 inclusive

Table II

Wasted Activity (mCi)
13
108
73 5
1584 2
2575 8
2874 0
3091 0
4142 0
4868 C
4740 O
5167 0
6146 5
7567 0

II 1 - INCREASE OF THE WASTED ACTIVITY IN I 131

We can see that there is a continuous increase with only a fluctuation between 1967 and 1968 which may have been caused by the change of the target from telluric acid to elemental tellurium. There must have been in the first chemical processing a decrease in the yield.

Figure 1 shows the same increase normalized to 1 in the first year. We can see that the increase is exponential

The second radioisotopa to be produced in a routine manner was the P 32 and the first dates founded were from July 1961

Until the end of 1966 the target material was magnesium sulphate, when then is been changed for elemental sulfur.

In this case also the yield is 90% therefore the wasted activity 10%

During the years (table III) there were fluctuations but we note that in general there was an increasing production

Table III
Increasing of the Wasted Activity in ³²P

Year	Wasted Activity (mCi)
1961	43 1
1962	130.0
1963	128 0
1964	1180
1985	210 0
1966	104 0
1967	262 0
1968	2130
1969	297 0
1970	237 0
1971	427 0

Again by the figure 2 we see an exponential increase

The third radioisotope to be produced was ¹⁹⁸Au and this production was been started in 1984

The target material is metallic gold

In the case of the ¹⁹⁸Au theoretically there are no wastes because the chemical processing yield is 100% but is has been considered that 1% of the total activity is lost in the flask, washing wastes etc. Therefore this last value is considered as wasted activity.

By the table IV we see that there are fluctuations in the ¹⁹⁸Au wasted production but in a general manner the increase is also exponential (figure 3)

Table IV

Increasing of the Wested Activity in the ¹⁹⁸Au

Yeers	Wasted Activity (mCi)	
1964	53 1	
1965	68	
1966	170 3	
1967	198 2	
1968	310 8	
1969	306 5	
1970	420 5	
1971	564 0	

In that same year of 1964 24 Na was produced also but it is not interesting for our analysis, because the waste is insignificant. Also 35 S of which production is very irregular, can be comproved in the table 5 or figure 4. For this radioisotope the yield is 80%.

Table V
Increasing of the Wasted Activity in ³⁵S

Year	Wasted Activity (mCi)	
1964	17	
1965	25	
1968	9 2	
1967	18 5	
1968	60	
1969	72	
1970	17 6	
1971	60 0	

In 1965 it was started to produce ⁶¹Cr (table VI) and figure 5. The production reached a maximum in 1968. The yield is between 5% and 8.5% because the process used is Szilard Chalmers.

Table VI
Wasted Activity in the ⁵¹Cr

Yesar	Wasted Activity (mCi)	
1965	17.1	
1966	3249 0	
1967	183160	
1968	25313 7	
1969	11479 8	
1970	7467 O	
1971	9120 0	

Beyond these radioisotopes the S P M R $\,$ produce 82 Br and 42 K that do not produce appreciable radioactive wastes

ii 2 - CALCULATION OF THE TELLURIUM RADIOISOTOPE QUANTITIES FORMED DURING THE IRRADIATION

Of all radioactive effluents belonging to SPMR the most problematic of the point of view of disposal is the effluent of ¹³¹I not because of wasted activity, but by the several tellurium radioisotopes that are form during the irradiation.

The natural tellurium contains the following isotopes

These isotopes during the irradiation form 10 important redicisotopes of the point of view of this evaluation according to the following reactions⁽¹⁰⁾

120Te (n
$$\gamma$$
) 121mTe $\frac{1 \text{ T}}{154d}$ 121Te $\frac{\text{E C}}{17d}$ 121Sb (stable)

122Te (n γ) 123mTe $\frac{1 \text{ T}}{104d}$ 123Te

124Te (n γ) 125mTe $\frac{1 \text{ T}}{58d}$ 125Te .

126Te (n γ) 127m γ e $\frac{1 \text{ T}}{105d}$ 127Te $\frac{\beta^-}{9 \text{ 3h}}$ 127;

128Te (n γ) 129mTe $\frac{1 \text{ T}}{33d}$ 129Te $\frac{\beta^-}{74m}$ 129[$\frac{\beta^-}{17 \cdot 10^7 \text{ a}}$ 129Xe .

130Te (n γ) 131mTe $\frac{1 \text{ T}}{30h}$ 131Te $\frac{\beta^-}{25m}$ 131[$\frac{\beta^-}{8.06d}$ 131Xe

The quantitative results of these reactions for a gram of irradiated elemental tellurium during a week (5 days or 4 days) in the reactor in the normal power are shown in table 7

Table VII

leatapic	sotopie Abundanca %	Capture Cross Section (barn)	Activade Nuclide	Half Life	Activity week 5 days (mCi)	Activity week 4 days (mCi)
400-		03	121 Te	17d	0 023	0 019
120Te	0 089	20	121m Të	154d	0 018	0 015
122+		1,0	1.73mm.			
122 T e	2 46	20	1 <i>2</i> 3m⊤e	104d	0 368	0 295
120-		50	125			
124Te	4 61	20	125mT _B	5Bd	5 898	4 746
126_		01	127m Te	105d	0 268	0,215
126 _{Te}	18 71	0 809	127 _{Te}	9 3h	120 100	120 022
13Dm		0 017	129m T _B	33d	0235	0 190
128 _{7e}	31 79	0 14	129 _{Te}	74mın	57 314	57 314
125-		0 008	131m _{Te}	30h	1 315	1 250
130Te	34 48	0 22	131 _{Te}	25min	97 218	97 218

In this table we show the isotopic abundances capture cross section and half-life of the radioisotopa formed

In this manner, knowing the irradiated tellurium mass, the reactor power that is constant and the irradiation time, we could evaluate the radioisotopes quantities formed (table 8, 9 and 10).

Table VIII

Year	Mass (g)	(rradiation time (h)
1967	1300	72
1968	2900	72
1968	3850	72
1970	5200	72
1971	3550 e 1850	72 e 144

Table IX

Radioisotopa	Activity after 72h of irradiation (mCi)	Activity after 144h of irradiation (mCi)
121m _{Te}		
121 Te	0 032 0 038	0 062 0 051
123mTe	0 645	1 23
125m Te	10 17	18 8
†27m Te	0 47	0 90
129m Te	0.39	0.68
131mTe	1 28	1 28
131 _{7e}	97 3	97 3

Table X

Year	121m _{Te}	121 Te	123mTe	126m _{Te}	127m Tg	129m Tg	131mTe	131 _{Te}
1967	41 6	46,8	838 5	13221 0	611 0	507 0	1864 0	126490 (
1968	92,8	104 4	1870 5	29493 0	1363 0	1131 0	3712 0	282170
1969	123,2	138,6	2483,2	391546	1809 5	1501 5	4928 0	374605
1970	186 4	187 2	33640	62884 0	2444 0	2028 0	6656 O	505960
1971	228 3	222 15	4565 2	70883 5	33335	2642 5	6912 0	525420

We have done these calculations only since the second semester of 1967 because it is only since that date that the reactor is mantaining the given time of operation and therefore the table 9 is valid. More interesting to us is the waste produced at the present and that which will be produced in the future. It is obvious that the wastes of the years previous to 1967 can be disregarded without damage to this work.

Since the second semester of 1971, the irradiation time of the elemental tellurium increased from 72h to 144h. This is the reason why two quantities are shown in table VIII

Since 1969 two weekly chemical processing has been started and continued until now in this rythm except that since 1970 the mass of tellurium for each irradiation is increased

In this evaluation the radioisotopes \$127Te and \$129Te have not been considered. The \$127Te because it has a half-life of 9.3h and therefore the activity acquired in the first week decays in the second that acquired in the second decays in the third and that acquired in the forth week decays in the first three days after the and of the irradiation and the start of the chemical processing. The isotope son \$127I\$ is stable. The \$129Te decays rapidly to \$129I\$ that has a long half-life (1.7.107 years) and therefore this causes oratically no activity.

in this evaluation then we have only considered the activities of the $121m_{Te}$ $121m_{Te}$ $123m_{Te}$ $125m_{Te}$ $127m_{Te}$ $129m_{Te}$ $131m_{Te}$ and $131m_{Te}$

Yet with reference to the table 9 for the ¹³¹Te that has a short half life and therefore decays rapidly we have only considered the activity of the last week

If 3 — CALCULATION OF ACTIVITIES OF TELLURIUM CONTAINED IN MONTHLY COLLECTED I 131 EFFLUENTS

Since the chemical processing to obtain I 131 is done weekly we calculate the weekly activity of the tellurium isotopes and the weekly wasted activity of I 131 considering the annual production and the number of weeks for a year. Since the waste is collected each 4 weeks, we calculate the total activity in each collection, considering the decay of the three preceding processes. Table XI gives us the activities at the moment of the collection.

In the case of the I 131 we have only considered the wasted activity and not the extra part coming from the decay of the Te 131 because that part resulting from the decay is very small and does not influence the total activity at the waste delivery. Furthermore we will see that even the wasted activity is negligible at the time the waste is delivered.

Effluent Activity **Radioisotope** (mCı) 121mTe 168 121⊤e 117 123m Te 327 5 125m Te **4825** 0 127mTe 238 7 129mTe 164 6 131mTe 136 0 131†e 101040 131, 289 5

Table XI

At the present the international norm for the radioactive waste delivery to the environment recomends that there should be a study of the capacity that this environment has to receive the waste. It is obvious that in such a study for liquid wastes we are concerned with an appreciable series of processes such waste infiltration in soil fixation in the food vegetable for men and for the animal that can be food for man fixation in these last volume and outlet of the stream river and even sea, where whould be carried out these wastes and etc. for which we do not have at the present numbers of personnal to execute them beyond that the waste quantities that we have whould no justify the amount spent for a such type of study.

In view of this we prefer to adapt the oldest system of the concentration limits for drinking water. These without any doubt are a lot more restrictive as we will see next, giving therefore a major safety to the man and his environment.

Considering Annual limit for the intake by ingestion (ALH) for public individual and that these on the average swallow $0.8m^3$ of water per year⁽⁴⁾ we can calculate the decay time and the dilluition necessarys to deliver all our liquid wastes within the safety standards

For the dilluition we have two retention tanks with the capacity of 10⁴ liters each. These tanks receive the water used in the laboratory sinks of the SPMR DRB and on the average are filled once each two days. The activity concentration resulting from the washing in the own laboratory of this divisions is less than 10% of the concentration derived from the ALII reason for which is negligible for our calculation.

The way followed by the radioactive waste after delivery is Jaguaré stream of which the flow is $0.2 \text{ m}^3/\text{s}$. Pinheiros river whith a flow of 70 m³/s. Billings dam of which the flow is 100 m³/s and estuary with a flow of 120 m³/s. There is therefore a diluttion factor pratically andless.

The gallery of pluvial waters that of the retention tanks goes to the Jaguaré stream is situated within the University City in a manner that there is no contact of the water with the vegetable food

In view of all this we establish the convention that we can deliver an activity concentration 10 fold greater than that derived from the A \pm I I and this we call Annual Limit Concentration (A \pm C)

The table XII show us the A L I I and the A L C values for the wastes delivered for all radioisotopes produced in the S P M R in a routine manner.

Table XII

•

Radionuclide	A L I I fo		ALC	(μCι/ml)
32p	15	10	2	10 -4
198 _{AU}	41	10	5	10-4
35 _S	50	10	6	10 ⁻⁴
51Cr	13	10 ³	2	10-2
131	16		2	10-5
131m _{Te}	46	10	6	10**
129m _{Te}	26	10	3	10-4
127mγ ₈	50	10	6	10^4
125m _{Te}	13	10	2	10^{-3}
t 23m Te	26	10	3	10 -4
121 ⊤e	2.6	10	3	10-4
121 m T 8	26	10	3	10-4

In the case of the tellurium radioisotope is the LCRP (international Commission on Radiological Protection) and the LAEA (International Atomic Energy Agency) do not give the ALCI for the 123 mTe 121 Te and 121 mTe isotopes and then adapt as limit the most restrictive values between the other radioisotopes in this case the 129 mTe

The A L C for a mixture of tellurium radioisotopes, was calculated by dividing the concentrations of each radioisotope by its A C L, and summing the quotients, the result must be less than or equal to 1.

After 18 radioactive decay months of the tellurium wastes, we will have the concentrations given in the table XIII and that gives a mixture A L C 0.947, if the material is delivered in 5 fractions

Radioisotopa	Concentration	
	(μCi/mℓ)	
121m _{Te}	1 38 10-4	
121Te	depreciable	
123 տ	8.5 10 ⁻⁴	
125m Te	7 24 10 ⁻⁴	
127m T &	6 44 10 ⁻⁴	
129m _{Te}	deprecubie	
131m _{Te}	depreciable	
131 _{Te}	deprecable	
131	depreciable	

Table XIII

II 4 - DECAY TIME CALCULATIONS FOR THE OTHER WASTED RADIOISOTOPES OF THE SPMR

For this calculation are also take into account the decay time and the dilluition in 10° liters of water. The obtained results are shown in Table XIV.

III - RADIOACTIVE WASTES SURVEY COMING FROM THE RADIOPHARMACY SERVICE BELONGING TO RADIOBIOLOGY DIVISION

In this Service are done in a routine manner labeled compounds using ¹³¹(and ⁵¹Cr. The most common are Hippuran Sorum Albumin Macro Aggregated Sorum Albumin Rose Bengal Oleic Acid Triolein Human Sorum Albuminne Brominesulfaleine and EDTA.

It has been possible to evaluate the quantity of ¹³¹I wastes produced yearly by knowing that the label compound production is weekly and that elapse two days of decay between the delivery of the iodine by the S P M R, at this Service and knowing also the labeled compound production.

By the SIP MIR records we had the delivery activities and by the DIR BI records we had the label compound activities

With these dates it has been possible to build the table XV that shows us the ¹³¹I wasted activities of this Service and the figure 6 in porcentual increasing scale as we have done for the SIPIMIR.

For the $^{51}\mathrm{Cr}$ we have considered that 80% of the total activity is retained and 20% wasted. The results are in the table XVI

We do not done the figure because the activities are very small in regard to the others and have a completely random distribution

As in the case of the SPMR these wastes are collected each 4 weeks in a manner that after the decay calculations in the moment of collection we have 195 mCi of 131 I and a insignificant activity of 51 Cr. Diluting that activity in 10^4 liters of water we will have a concentration of $19.5 \times 10^{-3}~\mu\text{Ci/m}\text{L}$ How the A L C is $6 \times 10^{-3}~\mu\text{Ci/m}\text{L}$ we store this effluent for two weeks before his delivery

Table XIV

Redicisotope	Half Life	Effluent Activity	Decay Time
32p	145 d	20 8 mCı	50 d
198 _{Au}	27 d	12 5 mCı	4 d
35 _S	87 0 d	4 24 mCi	directly delivered after diluition
⁵¹ Cr	27 0 d	"1518 8 mCi	80 d

^{*} Based in the maximum production that was in 1968.

Table XV

Year	Wasted Activity (mCi)
1965	802 B
1966	1352 7
1967	14 4 8 1
1968	2403 0
1969	2794 5
1970	2963 7
1971	4135 5

Table XVI

Yesr	Wasted Activity (mCi)
1966	327
1967	1 95
1968	7 27
1969	0 91
1970	6 5 5
1971	15 80

IV - RADIOACTIVE WASTE SURVEY FOR THE CHEMISTRY ENGENEERING DIVISION DEQ.

The radioactive waste produced by the DEQ are coming from natural radioisotopes and are not artificial as that stready treated

Departing from the sodium distrante (SDU) produced by Monazite Production Administration the DEQ obtains transform nuclearly pure under the form of amonium distrante (ADU)

In the DEQ initially his been built a Pilot Plant for Uranium Purification by ionic exchange. This Plant entered in effective operation in january 1989 and stopped production in merch 1970 being replaced by another that operates on the basis of Solvent Extraction in a pulsed column. Intrance operation began in July 1970.

The total production of ADU by the lonic Exchange Pilot Plant has been above 1500 Kg⁽³⁾. In this purification process there are several losses of uranium but they are almost all recoverable because they are losses in the processing yield. The only losses that can be considered affective are wasted paste resulting from the dissolution of approximately 90 g of uranium thorium oxalate paste with approximately 100 g of uranium and a afficient resulting from the sorption (charge) operation of the uranium which volume is approximately 80 liters with a uranium concentration lower than 20 p.p.m.

The two first are stored in a dum and the last goes to the drain.

Considering that in each operation beginning with 60 Kg of SDU containing 40 8 Kg of uranium in the form of SDU 36 5 Kg of uranium in the form of ADU and 190 g of wasted uranium^[1] we have that in each Kg of produced uranium of nuclear quality there is 5.2 g of wasted uranium

The table XVIII give us the quantity of ADU produced by this process the content of uranium in the ADU and the quantity of uranium wasted in grams and in activity. The quantity of ADU has been talculated from the production control maps and the quantity of uranium dividing the grams of ADU by 1.3. The activity of the wasted uranium is been calculated knowing that a 3.2.10°g of uranium corresponds to a 1.0 of activity⁽⁶⁾

Table XVII

Wested U coming from the Ionic Exchange U Purification
(year of 1969 and first quarter of 1970)

Time	Produced ADU (Kg)	Produced U (Kg)	Wasted U (g)	Wasted U (mCr)
1969	1157 6	890 462	4630 4	1 4 10 ^{-L}
1970 (1 st quarter)	428 8	329 846	1715 2	05 10 ⁻¹
TOTAL	1586 4	1220 308	6345 6	19 10-1

About the Pilot Plant Urantum Purification by Solvent Extraction in Pulsed Column there is not wasted uranium production because the stages in which it is possible to have losses are of much higher yield than the corresponding over of the other uranium purification process private communication. Another evaluation to be done is the point of view of the uranium purification we are not concerned with the losses of thorium because we will have to do quantitative determinations of these losses. These

determinations will constitute on experimental part of this work. For this evaluation we are thinking of determining

- 1 thorium content in the dissolution paste of the SOU with HNO₃
- 2 thorium content in the precipitates from aqueous phase of the process. After the SDU dissolution, the thorium goes in the uranyl nitrate. From there this aqueous solution enters in contact with an organic phase that will take out the uranium, leaving the thorium in aqueous solution. This lest is treated with NA OH that produces a quantitative precipitation of the thorium together with the other impurities that were in the SDU. This precipitated thorium that must be determined.

V - OTHER RADIDACTIVE WASTES

We will start with the figured wastes coming from the reactor building. In the basement where there is the heat exchanger and the ionic exchange resin for the swiming pool water purification there is also a sump for the used water of the building.

Into this tank that has 800 liters capacity, come all the waters from the building sinks and nozzles as well as the washing waters of the ionic exchanger resins

There is a maximum and minimum level for the delivery of the waters of this sump in such a manner that are delivered at once 500 liters. In the top of the sump there is a jordan ionization chamber with the measurement panel in the control room of the reactor, with records the activity level of water, in the activity level is high this water is transfered into another tank of larges capacity for decay. In the other event it is delivered into a network of storm sewers that goes into the Jaguaré Stream. Up till the present time it has never been necessary to transfer the water into the decay tank and the delivery of the water into the storm sewers is done on the average three times a day.

The solid wates produced in the reactor building in general consist of irradiated elements and structural elements and until the present moment they are mantained in the storage tubes for decay. In these storages tubes among others we meet a lot of reflector elements two irradiation elements for telluric acid solution (EISAT) a thermopale with his supporting arrangement several rebuilts with glass sand a lot of 192 in and 162 Eu sources UO₂ pellets a plate of the Argonaut reactor with its support and several capsules with unidentified material.

In the several I E A Divisions and Services including the DOMR we mantain heavy paper bags with double wells to collect radioactive wastes such as contamined filter papers contaminated dusters and wipes papers to dry contaminated surfaces (of the biotting paper type) contaminated paper towels atc. On these bags we write the name of the laboratory where they are delivered date of the collection for ease identification. These bags are changed whenever the local radiation level becomes raised for the workers or when they are filled. The collected bags are stored for the decay and are burned only after they have reached an exposure level of 0.5 mR/h close to the bag.

The ashes are buried in an appropriate place

Since 1971 we decided simply for easing the work to do two burnings and burials a year. In the table (VIII argive the number of bags collected and burined since 1967)

Nº of bags burned Time Nº if bags collected. 1967 1st semester 15 196B 25 79 1969 25 38 1970 46 132 1971 132

Table XVIII

The sudden increase in 1971 of the number of begs of radioactive wastes is related to the following facts

- 1 We started to collect weekly the bags that stay in the labeled compound laboratory of the D R B because in view of the increase weekly production of this compound the radiation level in that laboratory is exposing the laboratory workers unecassarely
- 2 We started also in 1971 to collect the waste bags of the D M N, and D E Q, because until that date the laboratory personal solved the problem of thems own westes

Seyond this type of wastes there are others such as contaminated glasses metals that were used as irradiation covers that were damaged crystals of irradiated chemical compounds that were not used plastics rubber atc that are not burned but only buried in the place already mentioned after radioactive decay.

Before finishing we have yet to mention the gas waste processing cells and the leboratory where these cells are located and the reactor building principally the swimming pool. All these pieces give us large radioactive gaseous waste only in the case of accident. Normally their radioactive levels are small.

The air of the radioisotopes processing cell is conducted by a system ducts to a chimney after passing through a series of absolute filters. After the filters, we put a Geiger Muller counter with rate meter and recorder. We calibrate this instrument with \$126 Ra \$131\$ and \$60 Co sources and we can verify that roughly speaking the relation between counts per minute and exposure rate in mR/h is linear and that 30,000 count/min corresponds to 17 mR/h. In this manner during the radioisotope processing, the radioactive level reaches \$15,000 counts/m or \$5 mR/h, and when there is no chemical processing the radioactive level falls to \$4,000 count/min or \$2.3 mR/h. The filters are changed generally when the radiation level during the radioisotope processing reaches \$20,000 count/m or \$1.3 mR/h. When we change the filters they are contaminated and show an exposure rate between \$2 and \$3R/h close to the filters.

in the reactor building we also have a blower and air circulation system with the exhaust delivered to the chimney by ducts

The exhaust system in normal operating conditions has the objective of retaining in the ventilation filters the possible radioactive perticles in suspension in the air. This air after passing by the filters is passes by a counter and leaves by the chimney. With the reactor at 2 MW of power, this counter records a mean level of 210 count/min or 0.1 mR/h. There is also a contamination exhaust system used in the case of an accident. With this ventilation system, if an accident happeans, there is a value that blocks the normal air entrance for the reactor building and at the same time starts the operation of the contaminated air exhaust system causing the air to pass initially by an absolute filter and then by an activated charcoal filter. Thus the contaminated gases in the air are retained completely, and the air leaves normally but the chimney also passing by the counter. In the case of accident the possible contaminant agents in the air would be ^{1.31}! and ⁴¹Ar.

The radiation detection in the exhaust system will be modified as can be seen in the Sordi report $^{\{12\}}$

VI - EVALUATION OF THE RADIOACTIVE LIQUID WASTE PRODUCTION IN FUTURE YEARS

As we saw in the preceding sections, the type of waste that at the present gives us the most trouble is liquid waste since we are at the point that we need to select a new disposal method, more practical than that presently used. To select a new method that will not become inadequate in the next few years, we need to do a more or less approximate evaluation of the quantities of these liquid wastes that we will have in the future.

The reactor modification to operate at 10 MW of power is in progress and is being done in three stages. At the present we are finishing the second part. Once finished, the reactor will operate at 5 or 6 MW (and in the case of necessity 10 MW) but normally only after the conclusion of the third part will it operate at 10 MW. Besides the power level, we also believe that the operating time will be eltered.

The predicted program is

- 1 Reactor power 5 or 6 MW with the operating time 36 hours weekly
- 2 Reactor power 5 or 6 MW with the operating time 72 hours weekly
- 3 Reactor power 10 MW with the operating time 120 hours weekly.
- 4 Reactor power 10 MW with the operating time 20 days without stop.

Yet according to Penteado (Private Communication) the actual production of radioisotopes following the above program should be increased by

- 1 a factor 2 5 caused only by the reactor power change.
- 2 a factor δ being 2.5 caused by the power and 2 by doubling the operating time.
- 3-a factor 17 that would reach 20 in the case of necessity by the use of the new irradiation positions
- 4 a factor 30. This should be the maximum considering not only the operation time but also that at the present 20 reactor positions are being used for irradiation and we have possibilities for 30 more. In order to gen an idea we go on to consider that the forth possibility is remote enough and that therefore only the third possibility remains that is that the present production is increased by a factor of 20.

We consider also that in the next years the rate of increase is given by the curves of the figures 1.

2, 3, 4, 6, and 6 because according to the Pieroni and Barberio information we are already satisfying all the national market for several years and therefore there is not a jump in the growth rate caused by the reactor modification. From these facts we can build table 19 where are given the produced radioisotopes, the Annual wasted activity in the saturated production and the time necessary to reach that saturated

Table XIX

Radioisotope	Wested Activity (Ci)	Time (Years)
131: (SPMR)	196 7	17
32P (SPMR)	8,3	26
198Au (SPMR)	13,8	10
36s (SPMR)	2,0	12
51 Cr (SPMR)	580 O	12
131 (Radiopherm)	112.4	13

From the obtained results, we believe that a waste disposal method that solves this problem in the next ten years, will be satisfactory. Again by the extrapolation of the curves mentioned above we built the table XX that give us the predicted wastes quantities in 1981.

Table XX

Radioisotope	Wasted Activity (Ci)		
131((SPMR)	481 ± 52		
32P (SPMR)	1 01 ± 0,28		
188Au (SPMR)	130 ± 21		
35S (SPMR)	072 ± 044		
61 Cr (SPMR)	299 0 ± 214 0		
131 (Radiopherm)	497 ± 74		

The excessively big error that 5† Cr waste production presents comes from the fact that the production of this radioisotope has undergone many fluctuations as can be seen in the figure 5

We must therefore to select a disposal method for the quantities given in table XX.

This will just be the step that we intend to make next, that is to study the different systems that there are for waste disposal and the afterwards select the one most profitable for us

RESUMO

Esta evallação á parte de um projeto que tem como objetivo selecionar um novo método para a disposição de residuos radioativos no IEA. O método utado atualmente á a diluição em 10 000 i de água. Discutimos o armazenamento para decelmento antes da diluição. Terriemos estabelecar o padrão da crescimento para os próximos 10 enos do crescimento dos residuos radioativos produzidos rotinairamente no IEA.

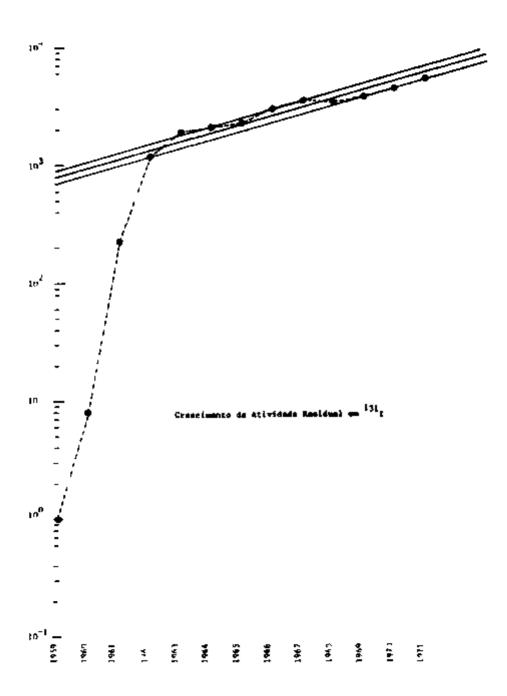


Figure 1 \sim 1 norease of the wasted activity in ^{131}I

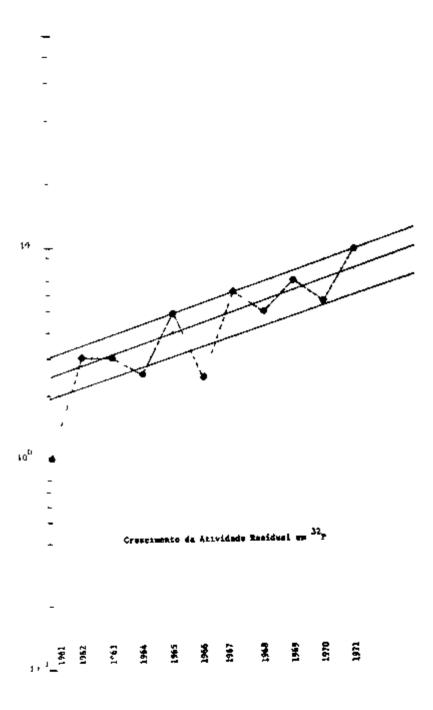


Figure 2 \rightarrow 1ncrease of the wested activity in ^{32}P

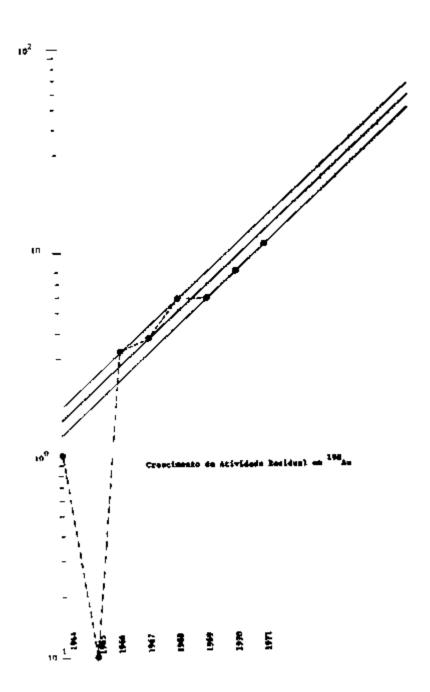


Figure 3 - increase of the was ad activity in $^{198}\mathrm{Au}$

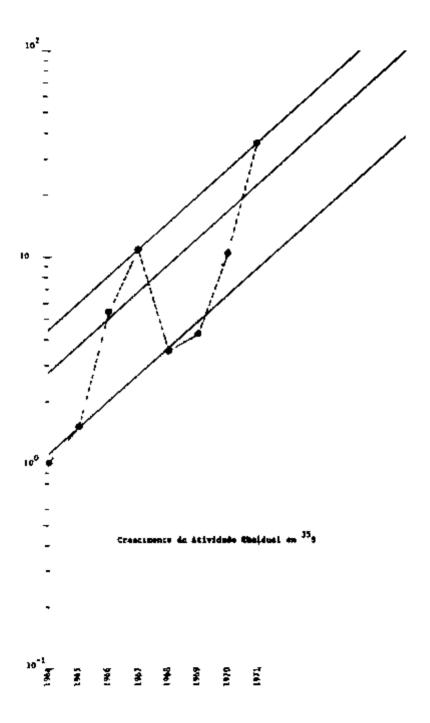


Figure 4 - Increase of the wasted activity in ^{36}S

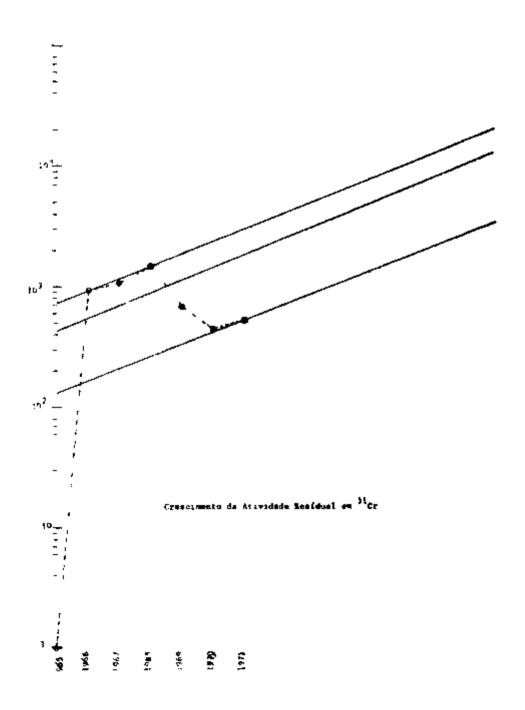
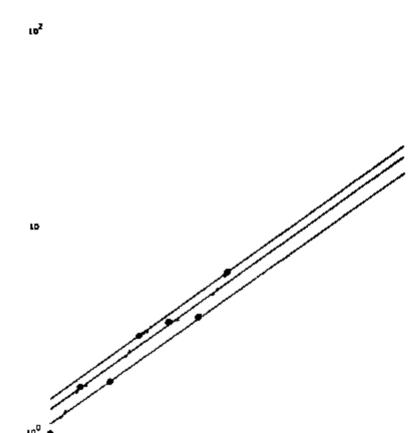
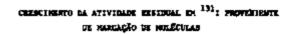


Figure $\delta = 1$ ncrease of the wasted activity in $^{61}{\rm Cr}$





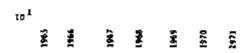


Figure 6 - increase of the wasted activity in 131) coming from labeled compounds

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