

## **Preliminary proposal for solid radioactive waste management in a laboratory for production of sources used in Brachithrapy**

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### **1. INTRODUCTION**

#### **1.1 Prostate Cancer in Brazil and in the world no Brasil**

The Brazilian National Cancer Institute estimate 489,270 new cancer cases will occur in the country in 2010. The highest incidence will be, for masculine sex, of prostate cancer (about 52 thousand cases) and lung cancer (except for non-melanoma skin cancer) <sup>(1)</sup>.

A multi-disciplinary team was created at Instituto de Pesquisas Energéticas e Nucleares – Centro de Tecnologia das Radiações (IPEN –CTR / SP) to develop a national 125-iodine source and start the installation for local manufacture. The seeds production in Brazil will enable to lower the treatment cost and make it feasible for more patients <sup>(2)</sup>.

125-iodine is deposited onto a silver thread, which is positioned in the interior of a titanium capsule. To set up routine production it is necessary to make a radiological protection plan, specifying the radioactive waste management procedures. The purpose of this work is to offer an initial proposal to help the team administrate the solid radioactive waste generated from the production process.

### **2. METHODOLOGY**

#### **2.1 Calculations and Estimates**

In the following items, all the calculations which give basis to the proposal will be presented.

##### **Calculation considerations**

- Each production has 18 tubes;
- 4 weekly productions, lasting 5 days, will be carried out;
- 1 month is considered to be 4 weeks;
- 1 production = 4 procedures;
- Calculations have been always done “higher”, out of security. The highest precision as for the apparatuses installed has been, also, considered (so far) and used for calculations” two figures after comma”;
- As a conservative measure, 50% of the total volume has been added to the original volume. This is required, according to the radiological protection team, since the solid waste does not maintain its position perfectly, side by side <sup>(3)</sup>.
- The time for the bags release from the repository was calculated by the decay law, as presented below;

$$A_{final} = A_{initial} \cdot [e^{-\lambda t}]$$

CAPTION

A = activity

λ = decay constant

t = time <sup>(3)</sup>

- According to the standart CNEN – NE - 605 – Radioactive waste management in radioactive installations<sup>(4)</sup> of Comissão Nacional de Energia Nuclear the the environment Release limit for 125-iodine radioactive waste in different forms is presented in table 1.

Table 1: Release limit for 125-iodine radioactive waste into the environment in different forms <sup>(4)</sup>.

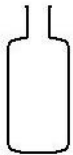
	Form		Value
I-125	Soluble liquid	$4 \times 10^{-5} \mu\text{Ci/ml}$	$1.5 \times 10^6 \text{ Bq/m}^3$
	unsoluble liquid	$6 \times 10^{-3} \mu\text{Ci/ml}$	$2.2 \times 10^8 \text{ Bq/m}^3$
	Soluble gas	$8 \times 10^{-11} \mu\text{Ci/ml}$	$3 \text{ Bq/m}^3$
	unsoluble gas	$6 \times 10^{-9} \mu\text{Ci/ml}$	$2.2 \times 10^2 \text{ Bq/m}^3$
	Solid	2 mCi/kg	$7.5 \times 10^4 \text{ Bq/kg}$

## 2.2 Estimative of quantity/volume and mass

Quantity used in production

- 4 glasses of I-125 NORDION per week = 16 tubes/month
- 18 tubes x 4 productions = 72 tubes with lid per week x 4 weeks  
= 288 tubes/month
- 1 syringe per production x 4 productions x 4 weeks  
= 16 syringes/month
- 2 becker x 2 (using 2 in the production line) = 4 operations  
4 becker x 4 productions x 4 weeks = 64 becker/month
- 1 decontamination cloth x 4 productions x 4 weeks = 16 cloths/month

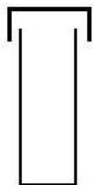
### LIST OF MATERIALS USED IN THE PRODUCTION



NORDION TUBE  
radius (r) = 2cm  
height (H) = 5cm  
mass = 12g

$$\begin{aligned} \text{VOLUME} \\ V &= 2\pi rH \\ V &= 2 \cdot \pi \cdot 2 \cdot 5 \\ V &= 62.83 \text{ cm}^3 \cdot 16 \\ & \quad \text{/month} \\ V &= 1005.28 \text{ cm}^3 \text{/month} \end{aligned}$$

$$\begin{aligned} \text{MASS} \\ m_{\text{total}} &= 12 \cdot 16 = \\ & \quad 192 \text{ g/month} \end{aligned}$$

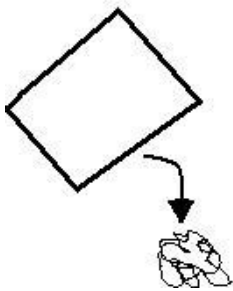


PRODUCTION TUBE  
radius (r) = 1cm  
height (H) = 5cm  
mass = 3g

$$\begin{aligned} \text{VOLUME} \\ V &= 2\pi rH \\ V &= 2 \cdot \pi \cdot 1 \cdot 5 \\ V &= 31.42 \text{ cm}^3 \cdot 288 \text{/month} \end{aligned}$$

$$\begin{aligned} \text{MASS} \\ m_{\text{total}} &= 288 \cdot 3 = \\ & \quad 864 \text{ g/month} \end{aligned}$$

$$V = 9048.96 \text{ cm}^3 \text{/month}$$



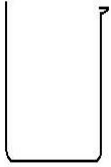
CLEANING CLOTH  
radius (r) = 3cm  
mass = 0.20g

$$\begin{aligned} \text{VOLUME} \\ V &= \frac{4\pi r^3}{3} \end{aligned}$$

$$V = 113.10 \text{ cm}^3 \cdot 16 \text{/month}$$

$$\begin{aligned} \text{MASS} \\ m_{\text{total}} &= 0.20 \cdot 16 = \\ & \quad 3.20 \text{ g/month} \end{aligned}$$

$$V = 1809.60 \text{ cm}^3 \text{/month}$$

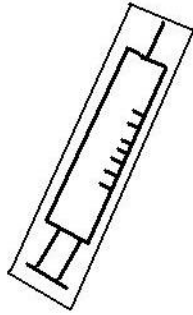


Becker Vial  
radius (r) = 3.50cm  
height (H) = 10cm  
mass = 50g

$$\begin{aligned} \text{VOLUME} \\ V &= 2\pi rH \\ V &= 2 \cdot \pi \cdot 10 \cdot 3.5 \\ V &= 219,91 \text{ cm}^3 \cdot 64 \\ &\text{/month} \end{aligned}$$

$$\begin{aligned} \text{MASS} \\ m_{total} &= 64 \cdot 50 = \\ &3200 \text{ g/month} \end{aligned}$$

$$V = 14074.24 \text{ cm}^3/\text{month}$$



Syringe (Approximate Volume of a cylinder)  
radius (r) = 3cm  
height (H) = 15cm  
mass = 8g

$$\begin{aligned} \text{VOLUME} \\ V &= 2\pi rH \\ V &= 2 \cdot \pi \cdot 3 \cdot 15 \\ V &= 282.75 \text{ cm}^3 \cdot 16 \\ &\text{/month} \\ V &= 4,524 \text{ cm}^3/\text{month} \end{aligned}$$

$$\begin{aligned} \text{MASS} \\ m_{total} &= 8 \cdot 16 = \\ &128 \text{ g/month} \end{aligned}$$

Then, it is obtained:

$$\text{TOTAL VOLUME} = 30462.08 \text{ cm}^3/\text{month}$$

It is considered that the material positioned in the waste bag does not occupy, perfectly, the possible smallest volume. Therefore, 50% of the total value is added in the nominal volume.

$$\text{MONTHLY NOMINAL VOLUME} = 45693.12 \text{ cm}^3/\text{month} (4.57 \cdot 10^{-2} \text{ m}^3/\text{month})$$

$$\text{ANNUAL NOMINAL VOLUME} = 548317.44 \text{ cm}^3/\text{year} (5.49 \cdot 10^{-1} \text{ m}^3/\text{year})$$

$$\text{WEEKLY TOTAL MASS} = 1.1 \text{ kg/week}$$

$$\text{MONTHLY TOTAL MASS} = 4387.2 \text{ g} = 4.39 \text{ kg/month}$$

$$\text{ANNUAL TOTAL MASS} = 52.68 \text{ kg/year}$$

### 2.3 Repository activity estimate

- Admitting that the radioactive material has adherence to the solid waste of approximately 10% of the liquid waste;
- The initial proposal was that the solid waste was managed monthly. As it will be proved it the calculations below, the remaining activity is smaller than that established as discharge limit by CNEN NE 6.02 norm, therefore there is not solid waste. The new proposal is that the material should be taken from production line in 1 bag per week.

$$16.8 \text{ mCi} \cdot 4 \text{ productions} = 6.72 \cdot 10^{-2} \text{ Ci/production} = 2.49 \cdot 10^9 \text{ Bq/production}$$

Since one production is carried out in 5 days, the result is  $t = 4.32 \cdot 10^5 \text{ s}$ .

Then, activity A equals:

$$A = \frac{2.49 \cdot 10^9 \text{ Bq/5days}}{4.32 \cdot 10^5 \text{ s}} = 5.77 \cdot 10^3 \text{ Bq/s}$$

Calculating decay time:

$$\text{Concentration} \cdot \text{Volume} = A \cdot [e^{-\lambda t}]$$

$$7.5 \cdot 10^4 \frac{\text{Bq}}{\text{kg}} \cdot 1.1 \frac{\text{kg}}{\text{week}} = 5.77 \cdot 10^3 \text{ Bq} \cdot [e^{-1.35 \cdot 10^{-7} \text{ s}^{-1} \cdot t}]$$

$$t = -19.71 \cdot 10^6 \text{ s}$$

Negative time means that the waste does not need to be stored.

### 3. CONCLUSION

#### 3.1 Management Proposal

Management of radioactive waste generated by the 125-iodine sources production should be done in the own laboratory physical space, since it has enough room for this.

The solid waste will be handle weekly, in bags weighing 1.1kg/week. The collection system will be done with a resistant bag that will be handled by a member of the radiological protection team. The process will still include a sealing machine. The remaining activity in the bag is under discharge limits.

#### 3.2 Recycling Programme

It should be clear that a policy of reduction and recycling during the process is vital, so that costs and unnecessary waste generation may be achieved.

### References

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2. **ROSTELATO, M.E.C.M.** *Estudo e Desenvolvimento de uma nova Metodologia para Confecção de Sementes de Iodo-125 para Aplicação em Braquiterapia.* Instituto de Pesquisas Energéticas e Nucleares. São Paulo : s.n., 2006. p. 93, Tese de Doutorado.
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4. **CNEN – NE - 605 – Gerência de rejeitos radioativos em instalações radioativas.** Comissão nacional de Energia Nuclear, 1985.